# GUN DRILL OIL

## TWIN KUT 8NS-SXP

Twin Kut 8NS-SXP is a non-chlorinated and sulfurized straight oil cutting fluid that is engineered for machining operations such as tapping, turning, drilling, cutting, gear hobbing and broaching on difficult-to-work-with ferrous and nonferrous alloys.

Twin Kut 8NS-SXP is formulated with premium base oils, select extreme pressure (EP) additives, robust fatty compounds, and effective corrosion inhibitors, providing efficient heat dissipation, superior surface finishes, and extended tool life.

## OPERATIONAL DATA

All Operations Viscosity, SUS, 100°F Flash Point, C.O.C. Use as Received 80 298°F, Minimum

## TYPICAL PHYSICAL PROPERTIES

Appearance Odor Specific Gravity, 60°F Bulk Density Solubility in Water Transparent Yellow Liquid Mild, Characteristic 0.88 7.34 lbs./gal. Insoluble

### FEATURES AND BENEFITS

- Non-Chlorinated Cutting Fluid
- Mildly Sulfurized (Inactive)
- All-Purpose Machining
- Premium Base Oils
- Select EP Additives
- Superior Surface Finishes
- Extended Tool Life
- Anti-Weld & Anti-Foam
- Non-Staining Formulation
- Effective Corrosion Protection
- Environmentally Responsible

The information contained on this data sheet is believed to be reliable. Since the conditions of application and use of our products are beyond our control, no warranty is expressed or implied regarding accuracy of the information, the results obtained from the use of the product, or that such use will not infringe on any patent. This information is furnished with the express condition that you will conduct your own tests to determine the suitability of the product for your particular use.



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